

Professional Inspection & Audit Services

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ANSI Z1.4 – 2008

SAMPLE SIZES: BASED UPON ANSI Z1.4-2008

TABLE I
 SINGLE NORMAL PROCEDURE

SHIPPING LOT SIZE RANGE			SPECIAL LEVELS				GENERAL LEVELS		
			S-1	S-2	S-3	S-4	I	II	III
2	to	8	2	2	2	2	2	3	
9	to	15	2	2	2	2	3	5	
16	to	25	2	2	3	3	5	8	
26	to	50	2	3	3	5	8	13	
51	to	90	3	3	5	5	13	20	
91	to	150	3	5	8	8	20	32	
151	to	280	3	5	8	13	32	50	
281	to	500	3	5	8	13	50	80	
501	to	1200	5	5	13	20	80	125	
1201	to	3200	5	8	13	32	125	200	
3201	to	10000	5	8	20	32	200	315	
10001	to	35000	5	8	20	50	315	500	
35001	to	150000	8	13	32	80	500	800	
150001	to	500000	8	13	32	80	800	1250	
500001	and	above	8	13	50	125	1250	2000	

